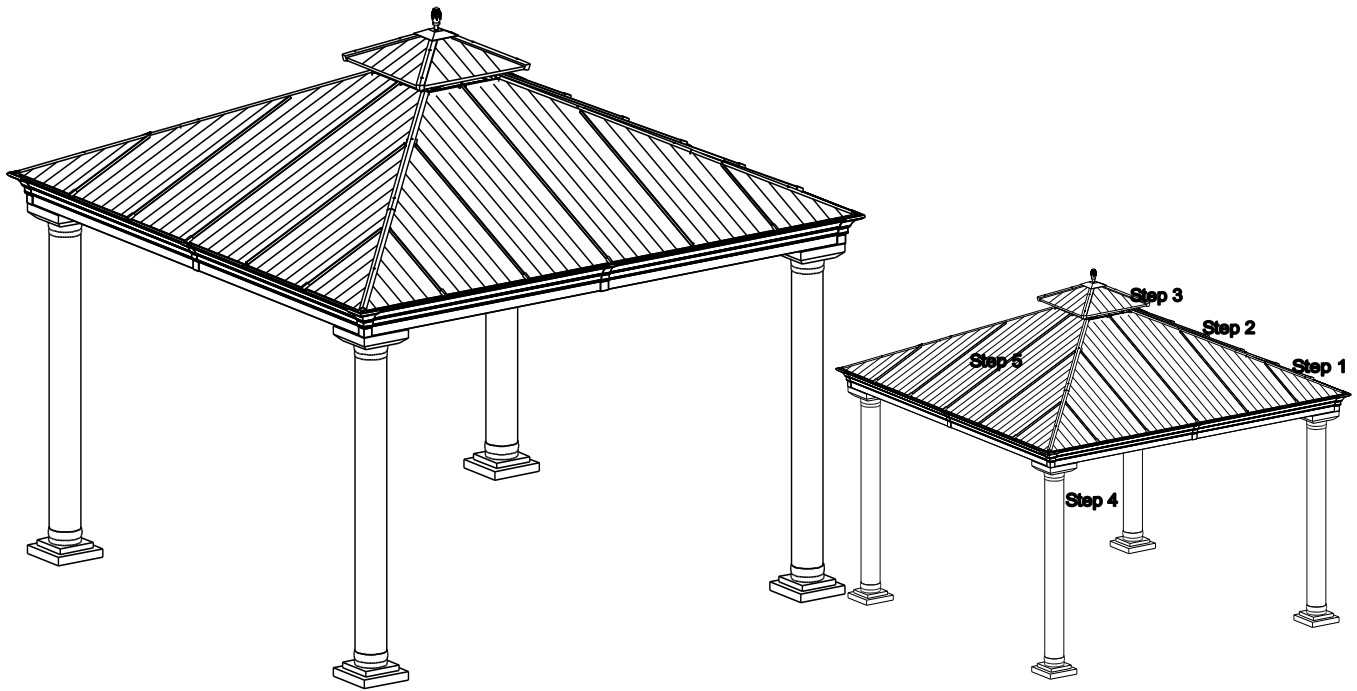


# Assembly Instructions

D-GZ844PCO-H (Black Top) / D-GZ844PCO-H1 (Faux Copper Top)



Congratulations on your purchase of our SUNJOY 12'x12' Hardtop Gazebo. Our clear, easy to follow, step-by-step instructions will guide you through the assembly process from start to finish.

## **WARNING:**





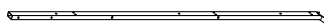

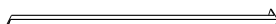
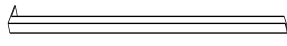

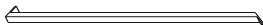
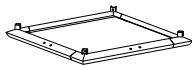


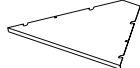

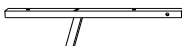






- This unit is heavy. Do not assemble this item alone. 6-8 people are recommended for safe assembly.
- Keep all children and pets away from assembly area. Children and pets should be supervised when they are in the area of the Gazebo construction.
- Keep assembly area at least 6 feet from any obstruction such as a fence, garage, house, overhanging branches, laundry line or electrical wires.
- Some parts may contain sharp edges. When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to the product. Please read all instructions before assembly and use.
- Check all bolts for tightness before use, and periodically check and tighten bolts as necessary.
- Assemble on level ground.




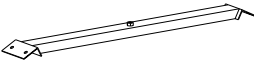
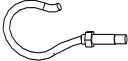


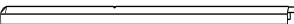

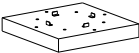







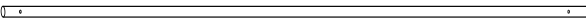
## **IMPORTANT**

Please take time to read these instructions thoroughly and follow each step carefully for safe and easy operation. Keep this manual for future reference.



For technical assistance on assembly or replacement parts, call Sunjoy Industries at 1-866-578-6569 from 8:30AM to 5:30PM EST, or email us at [customer.care@sunjoygroup.com](mailto:customer.care@sunjoygroup.com), or visit [www.sunjoyonline.com](http://www.sunjoyonline.com) for assistance.

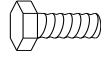
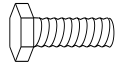
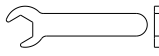
## Parts List

Description	No.	Qty.	Picture
Decorative Gutter 1	1A	4	
Decorative Gutter 2	1B	4	
Middle Beam Bottom Connector	1C	4	
Oblique Beam Bottom Connector	1D	4	
Oblique Beam	2A	4	
Middle Beam	2B	4	
Left Big Roof Long Support	2C	4	
Right Big Roof Long Support	2D	4	
Left Big Roof Short Support	2E	4	
Right Big Roof Short Support	2F	4	
Big Roof Up Frame	2G	1	
Finial	3A	1	
Small Roof Cover	3B	1	
Small Roof Sheet	3C	4	
Small Roof Cover Presser	3D	4	
Small Roof Oblique Beam	3E	4	
Small Roof Connector	3F	1	
Big Roof Left Big Cover	4A	4	
Big Roof Right Big Cover	4B	4	
Big Roof Left Middle Cover	4C	4	
Big Roof Right Middle Cover	4D	4	
Big Roof Left Small Cover	4F	4	

Big Roof Right Small Cover	4E	4	
Cover Long Presser	4I	16	
Cover Short Presser	4J	8	
Hook Beam	4K	1	
Hook	4L	1	
Tabletting	4M	4	
Big Roof Bottom Press	5A	4	
Big Roof Up Press	5B	4	
Post	6A	4	
Base	6B	4	
Stake Cover	6C	4	
Top Base	6D	4	
Post Cover	6E	4	
Décor Ring	6F	8	
Curtain Middle Connector	T1	4	
Curtain Left Connector	T2	4	
Curtain Right Connector	T3	4	
Netting and Curtain Rods	T4	16	

## Hardware Pack 1

BB	Flat Washer M6	36 PCS	
CC	Bolt M6X20	8 PCS	

KK	Bolt M6X15	20 PCS	
LL	Bolt M6X35	8 PCS	
WW	Wrench	2 PCS	

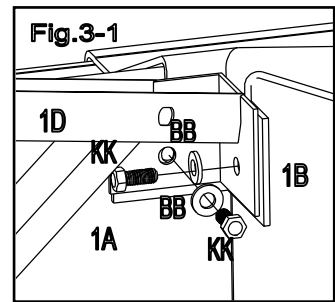
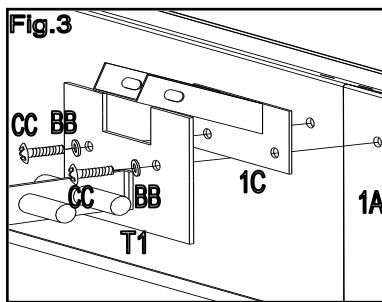
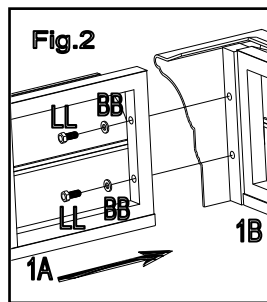
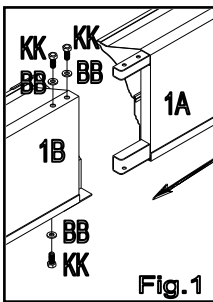
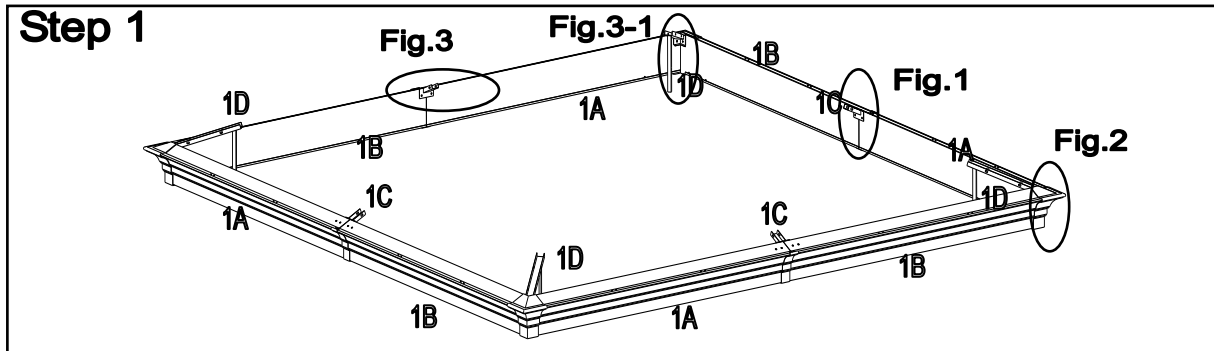



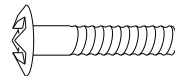
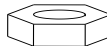

Fig.1: Insert Decorative Gutter (1A) into Decorative Gutter (1B), tighten with Bolt (KK) and Flat Washer BB. (Fig.1)  
Note: Do not tighten the other side.

Fig.2: Insert 1 of the rest Decorative Gutter (1A) into baffle on assembled Decorative Gutter (1B), tighten with Bolt (LL) and Flat Washer (BB) .(Fig. 2).

Fig.3: Lock Middle Beam Bottom Connector (1C) and Curtain Connector (T1) to the middle neck of Decorative Gutter (1A) into Decorative Gutter (1B) by using Bolt (CC) and Flat Washer (BB).

Fig.3-1: Lock Oblique Beam Bottom Connector (1D) to Decorative Gutter (1A) into Decorative Gutter (1B) by using Bolt (KK) and Flat Washer (BB).

## Hardware Pack 2

BB	Flat Washer M6	60 PCS	
DD	Bolt M6X55	12 PCS	
EE	Nut M6	12 PCS	
KK	Bolt M6X15	48 PCS	

## Step 2

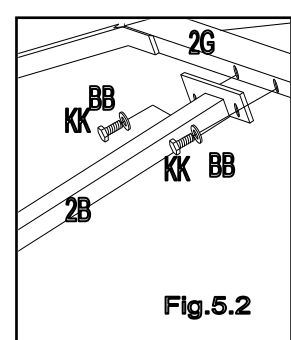
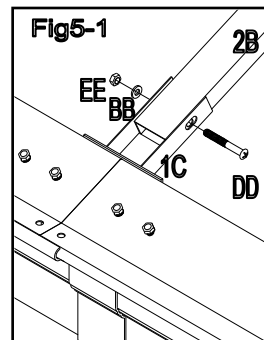
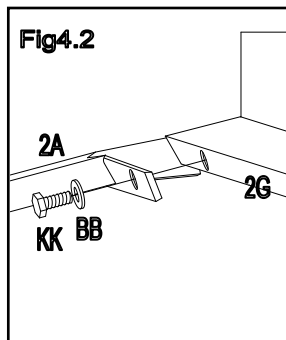
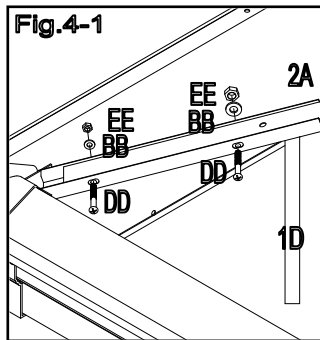
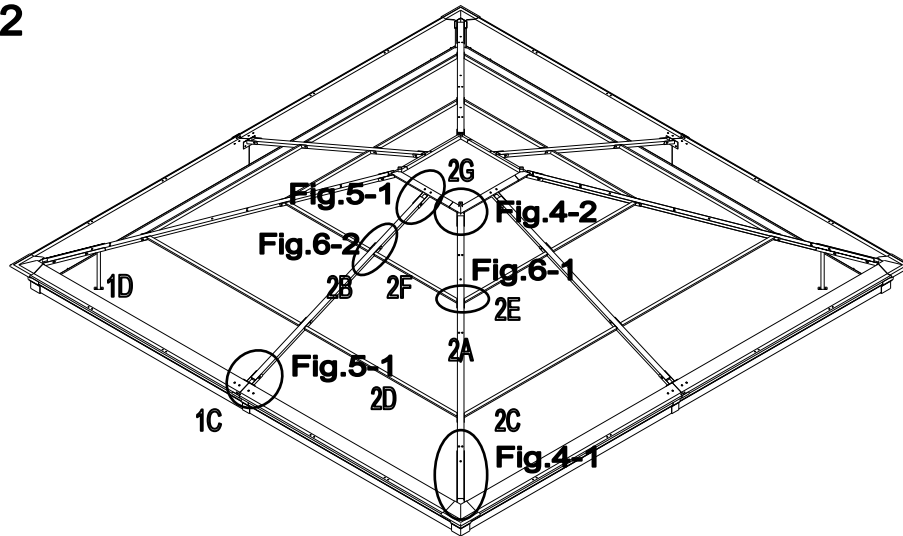


Fig.4-1: Lock Oblique Beam (2A) to Oblique Beam Bottom Connector (1D) by using Bolt (DD) and Flat Washer (BB).

Fig.4-2: Lock Oblique Beam (2A) to Big Roof Up Frame (2G) by using Bolt (KK) and Flat Washer (BB).

Fig.5-1: Lock Middle Beam (2B) to Middle Beam Bottom Connector (1C) by using Bolt (DD), Flat Washer (BB) and Nut (EE).

Fig.5-2: Lock Middle Beam (2B) to Big Roof Up Frame (2G) by using Bolt (KK) and Flat Washer (BB).

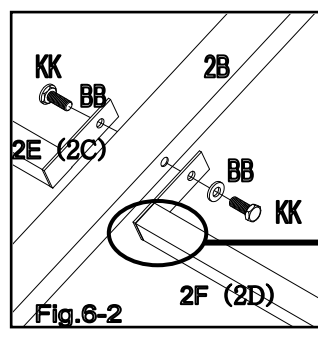
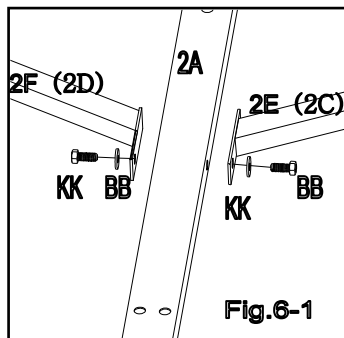

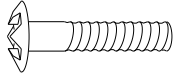

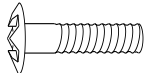
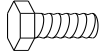


Fig.6-1: Lock Left Big Roof Short Support (2E) and Right Big Roof Short Support (2F) to Oblique Beam (2A) by using Bolt (KK) and Flat Washer (BB). (The same way to assemble Left Big Roof Long Support (2C) and Right Big Roof Long Support (2D).)

Fig.6-2: Lock Left Big Roof Short Support (2E) and Right Big Roof Short Support (2F) to Middle Beam (2B) by using Bolt (KK) and Flat Washer (BB). (The same way to assemble Left Big Roof Long Support (2C) and Right Big Roof Long Support (2D).)

## Hardware Pack 3

BB	Flat Washer M6	24 PCS	
DD	Bolt M6X55	4 PCS	
EE	Nut M6	4 PCS	
FF	Bolt M6X40	8 PCS	
KK	Bolt M6X15	12 PCS	

### Step 3

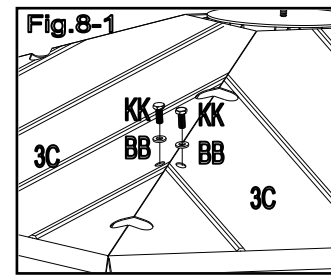
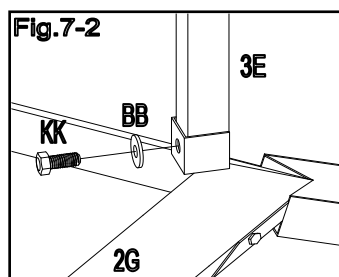
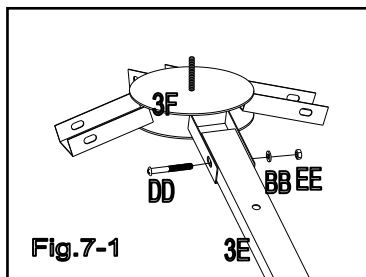
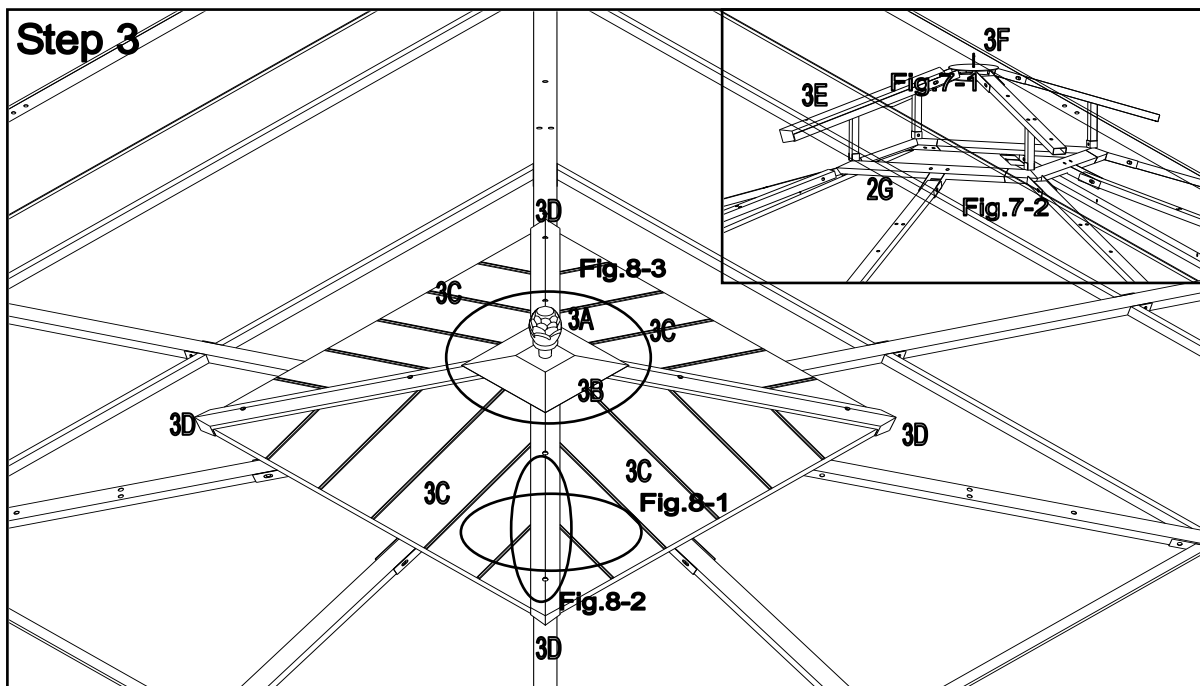


Fig.7-1: Lock Small Roof Oblique Beam (3E) to Small Roof Connector (3F) by using Bolt (DD), Flat Washer (BB) and Nut (EE).

Fig.7-2: Lock Small Roof Oblique Beam (3E) to Big Roof Up Frame (2G) by using Bolt (KK) and Flat Washer (BB).

Fig.8-1: Lock Small Roof Sheet (3C) to Small Roof Oblique Beam (3E) by using Bolt (KK) and Flat Washer (BB).

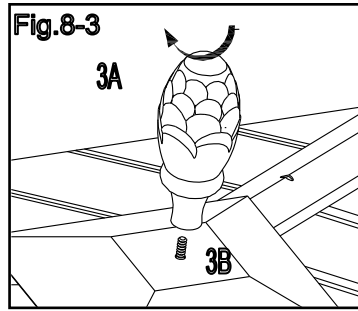
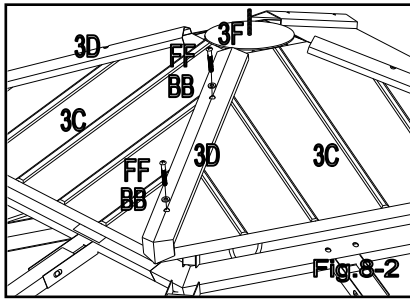








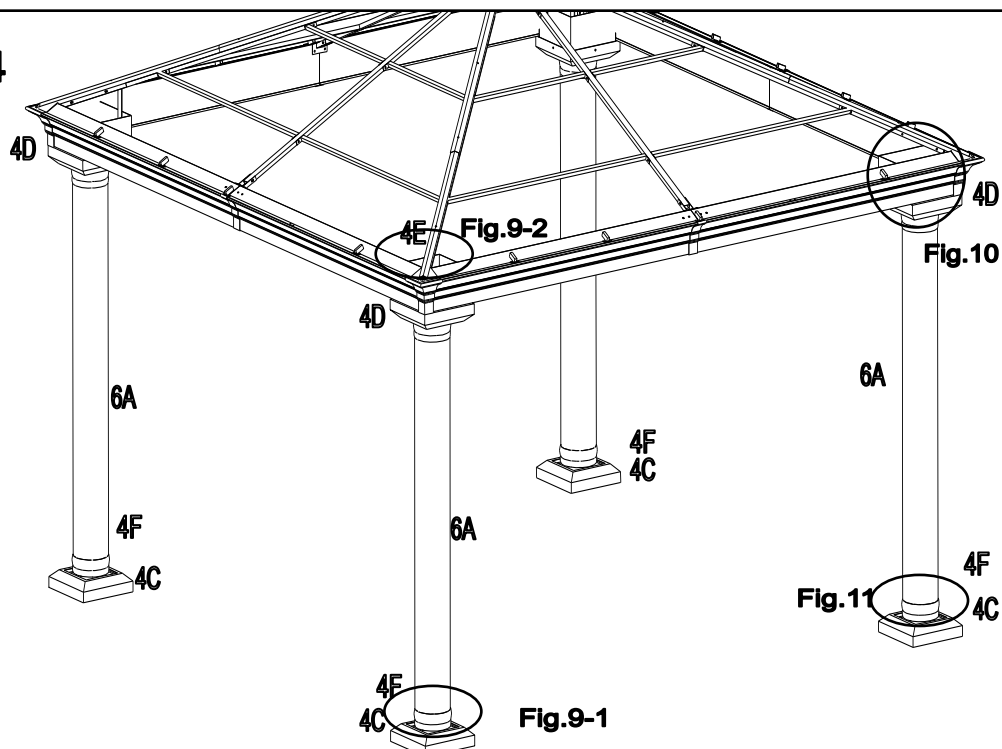
Fig.8-2: Lock Small Roof Cover Presser (3D) to Small Roof Oblique Beam (3E) by using Bolt (FF) and Flat Washer (BB).

Fig.8-3: Assemble Small Roof Cover (3B) firstly, then screw Finial (3A) to Small Roof Connector (3F).

### Hardware Pack 4

AA	Bolt M6X20	48 PCS	
BB	Flat Washer M6	80 PCS	
GG	Stake $\Phi 8 \times 250$	16 PCS	
JJ	Spring Washer M6	32 PCS	
KK	Bolt M6X15	28 PCS	
QQ	Expansion Bolt M6X70	16 PCS	

### Step 4



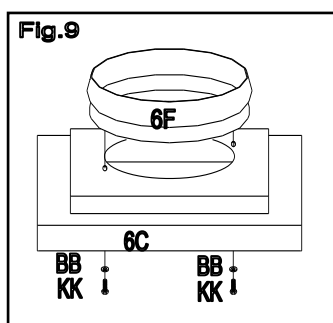


Fig.9: Attach Décor Ring (6F) to Stake Cover (6C) by using Bolt (KK) and Washer (BB). (Use the same process to set up Top Base (6D).)

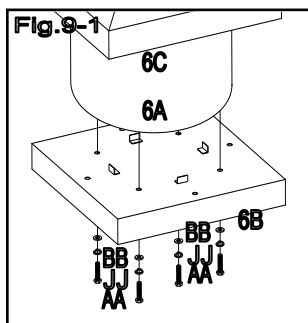


Fig.9-1: Insert Stake Cover (6C) to Post (6A), then using Bolt (AA), Spring Washer (JJ) and Flat Washer (BB) to lock Base (6B) to Post (6A).

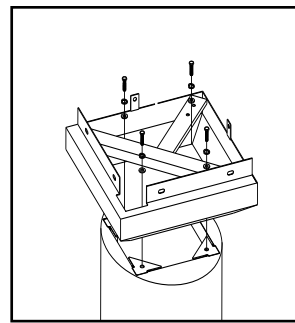


Fig.9-2: Tight Top Base (6D) to Post (6A) by using Bolt (AA), Spring Washer (JJ) and Flat Washer (BB).

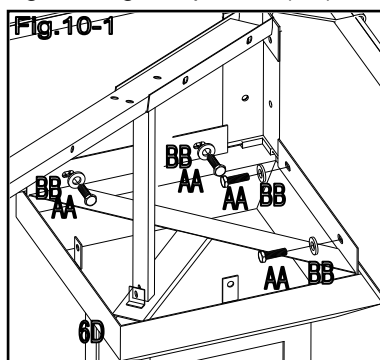


Fig.10-1: Lift up assembled big roof, then using Bolt (AA) and Flat Washer (BB) to lock Decorative Gutter to Top Base (6D).

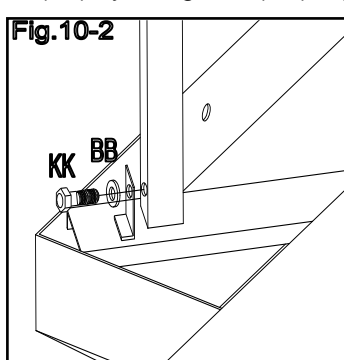


Fig.10-2: Lock Oblique Beam Bottom Connector (1D) to Top Base (6D) by using Bolt (KK) and Flat Washer (BB).

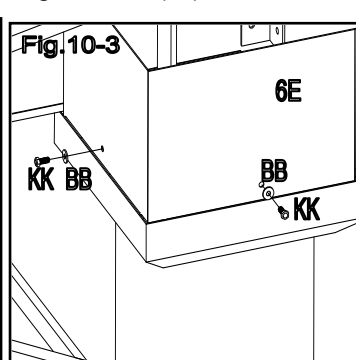


Fig.10-3: Lock Post Cover (6E) to Top Base (6D) by using Bolt (KK) and Flat Washer (BB).

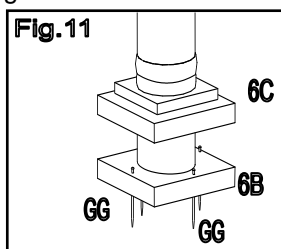


Fig.11:

On grass, use Stake (GG) to fasten the gazebo.

On concrete floor, use expansion bolt (QQ) to fasten the gazebo.

## Hardware Pack 5

BB	Flat Washer M6	96 PCS	
FF	Bolt M6X40	8 PCS	
KK	Bolt M6X15	88 PCS	

## Step 5

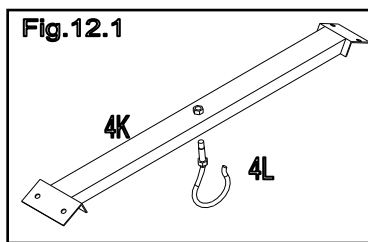
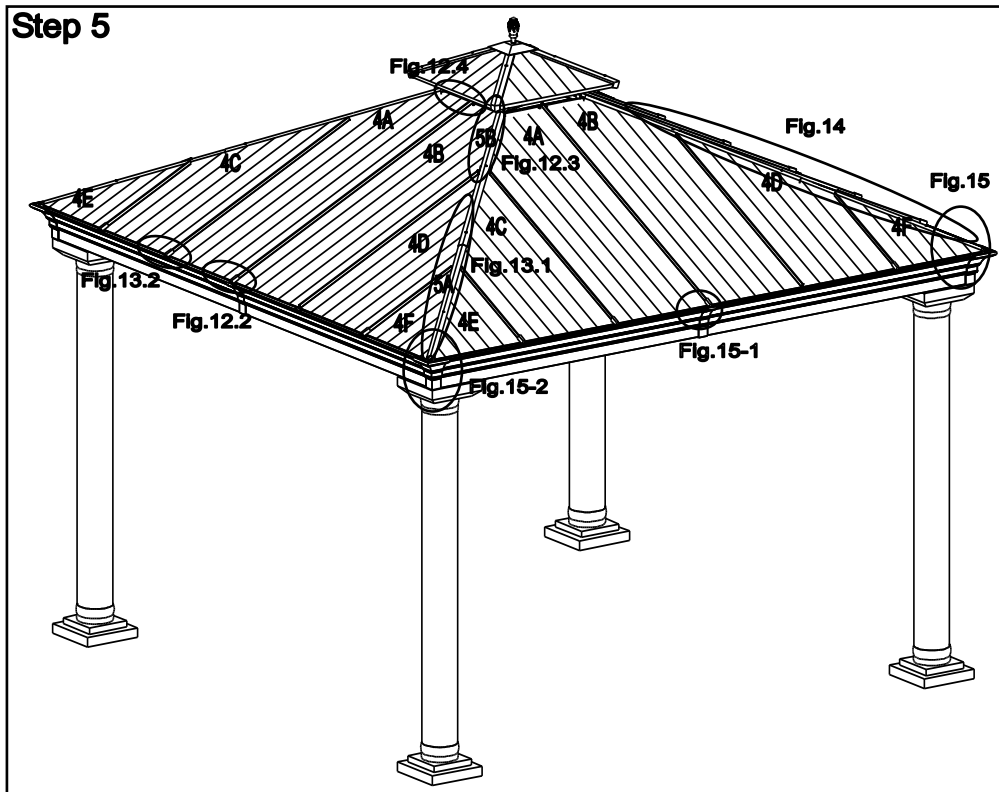


Fig. 12.1

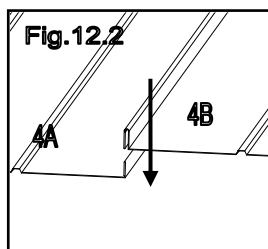


Fig. 12.2

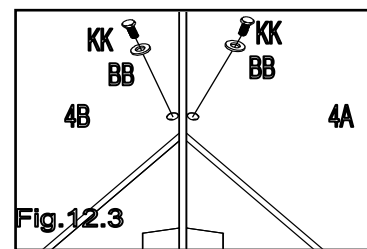


Fig. 12.3

Fig. 12-1: Screw Hook (4L) to Hook Beam (4K).

Fig. 12-2: Cover Big Roof Left & Right Cover on the Roof, then Put Big Roof Right Big Cover (4B) on Big Roof Left Big Cover (4A).

Fig. 12-3: Lock Big Roof Left Big Cover (4A) and Big Roof Right Big Cover (4B) to (2A) by using Bolt (KK) and Flat Washer (BB).

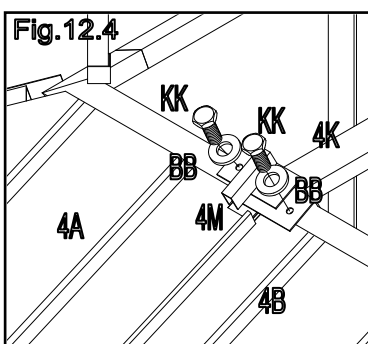


Fig. 12.4

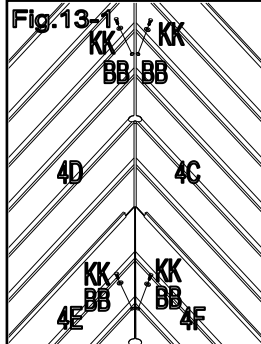


Fig. 13.1

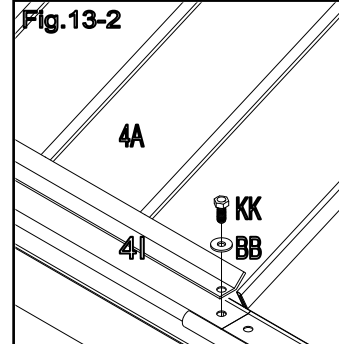


Fig. 13.2

Fig. 12-4: Lock Tabletting (4M) to Hook Beam (4K) by using Bolt (KK) and Flat Washer (BB). (The Tabletting (4M) need to press on the floding of the Cover).

Fig. 13-1: Lock Big Roof Left Middle Cover (4C)/ Big Roof Right Middle Cover (4D) and Big Roof Right Small Cover (4E)/ Big Roof Left Small Cover (4F) to Oblique Beam (2A) by using Bolt (KK) and Flat Washer (BB).

Fig. 13-2: Lock Cover Long Presser (4I) to Decorative Gutter by using Bolt (KK) and Flat Washer (BB).

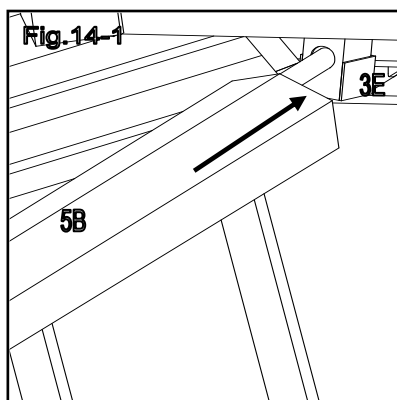


Fig.14-1: Cover Big Roof Up Press (5B) firstly, don't lock.

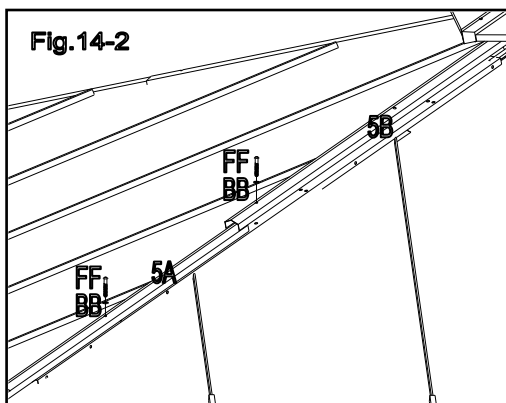


Fig.14-2: Cover Big Roof Bottom Press (5A), then lift up the lower edge of Big Roof Up Press (5B) and buckle the Big Roof Bottom Press (5A). Use Bolt (FF) and Flat Washer (BB) to lock tight.

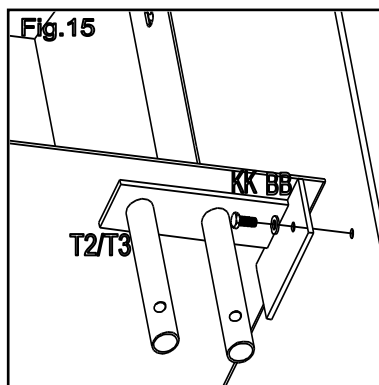


Fig.1: Lock Curtain Left Connector (T2) and Curtain Right Connector (T3) by using Bolt (KK) and Flat Washer (BB).

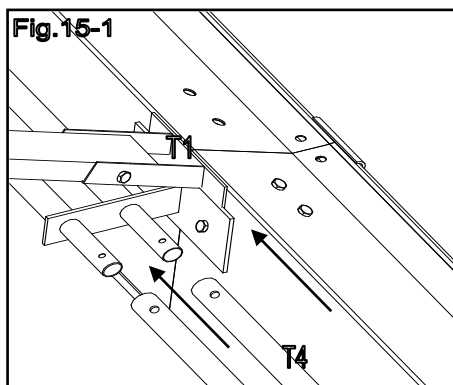


Fig.15-1: Insert round end of Netting and Curtain Rods (T4) to Curtain Middle Connector (T1).

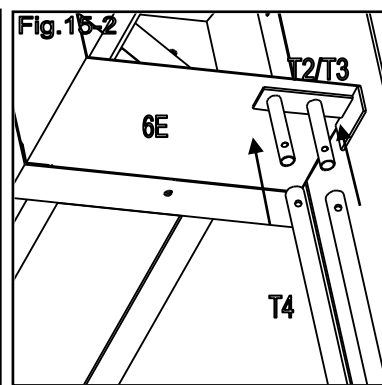



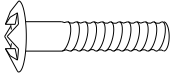

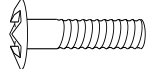

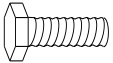




Fig.15-2: Insert Netting and Curtain Rods (T4) which has U shape end to (6E).

## Back Up Hardware Pack

AA	Bolt M6X20	4 PCS	
BB	Flat Washer M6	20 PCS	
CC	Bolt M6X20	2 PCS	
DD	Bolt M6X55	2 PCS	
EE	Nut M6	2 PCS	
FF	Bolt M6X40	2 PCS	
KK	Bolt M6X15	15 PCS	
LL	Bolt M6X35	2 PCS	
QQ	Expansion Bolt M6X70	2 PCS	
GG	Stake $\Phi 8 \times 250$	2 PCS	

**IMPORTANT:**

1. Keep all children and pets away from assembly area. Children and pets should be supervised while gazebo is being assembled.
2. The assembled gazebo should be located at least 6 feet (2 m) from any obstruction such as a fence, garage, and house, overhanging branches, laundry lines or electrical wires.
3. This unit is heavy. Do not assemble this item alone. Six people are recommended for safe assembly.
4. Some parts may contain sharp edges. Wear protective gloves if necessary during assembly.
5. When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and use.
6. For outdoor use only. Install on level ground. 16 stakes are provided to secure the gazebo in the ground. If you wish to secure the pavilion to a wood deck or concrete surface, use 16 anchors suited for these surfaces (anchors not included).
7. Check all bolts for tightness before and during usage.
8. Please check your state and local regulations prior to purchasing. Some jurisdictions may require permits for installation and use. Some special procedures may be valid in your area.
9. While this gazebo is manufactured to withstand strong force winds through only the supplied ground stakes, securing the gazebo to a deck, concrete patio or a stronger base, in areas subject to frequent severe weather should be considered.

**NOTE:** The gazebo's roof and structure are not guaranteed against extreme weather conditions (storms, high winds, etc.). If the gazebo is not dismantled for the winter, snow must be cleaned off regularly. Any damage caused by snow accumulation is not covered by the warranty.

**Limited Warranty:**

This limited warranty is extended to the original purchaser and applies to defects in materials and workmanship of your item provided the item is maintained with care and used only for personal, residential purposes.

The item is warranted to be free from defects in material or workmanship for a period of **one (1) year**. We don't reimburse for transportation or delivery costs, or compensate the individual or any outside party for assembling or disassembling the product.

**Exclusions:**

Items used for commercial, contract, or other non-residential purposes, or items damaged due to acts of nature, vandalism, misuse, or improper assembly are not covered. Corrosion or rusting of hardware is not covered. Proof of purchase (dated register receipt) is required for warranty claims. Warranty is to the original purchaser and is non-transferable. Any replacement of warranted items will be in the original style and color, or a similar style and color if the original is unavailable or has been discontinued. As some states do not allow exclusions or limitations on an implied warranty, the above exclusions and limitations may not apply. This warranty gives you specific rights, and you may also have other rights, which vary from state to state.

**Maintenance:**

Our iron/steel components for garden accessories and patio items are coated with rust inhibiting

paint that protects it from rusting. However, due to the nature of iron, surface oxidation (rusting) will occur once these protective coatings are scratched. This is a natural process and is not a defect! To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint. Surface rust can also be easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and cause damaging stains, which may be difficult to remove. This can be prevented if measure is taken to keep the product from oxidizing.

**Important:** For technical assistance on assembly or replacement parts. Please call Sunjoy Industries at 1(866) 578-6569 from 8:30 AM to 5:30 PM EST Monday to Friday or fax the replacement part form which is in the box to (740)-283-3549 or Email [customer.care@sunjoygroup.com](mailto:customer.care@sunjoygroup.com) for assistance.

Made in China

# GAZEBO NETTING AND CURTAIN ASSEMBLY

## INSTRUCTIONS

**Netting / Curatin is available individually**

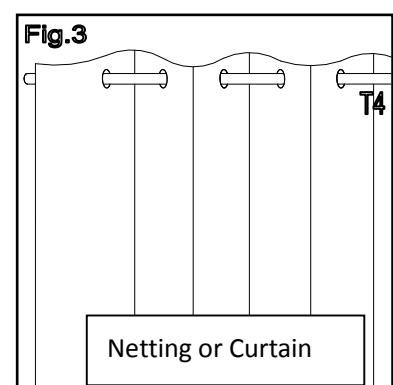
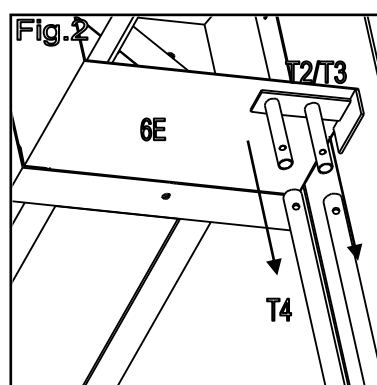
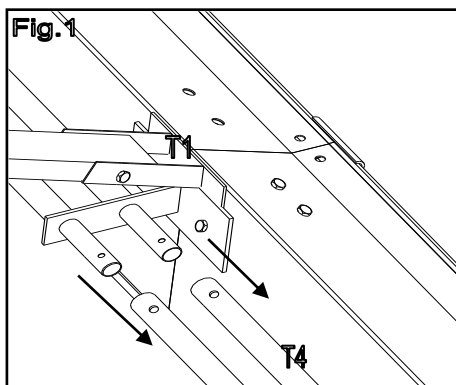
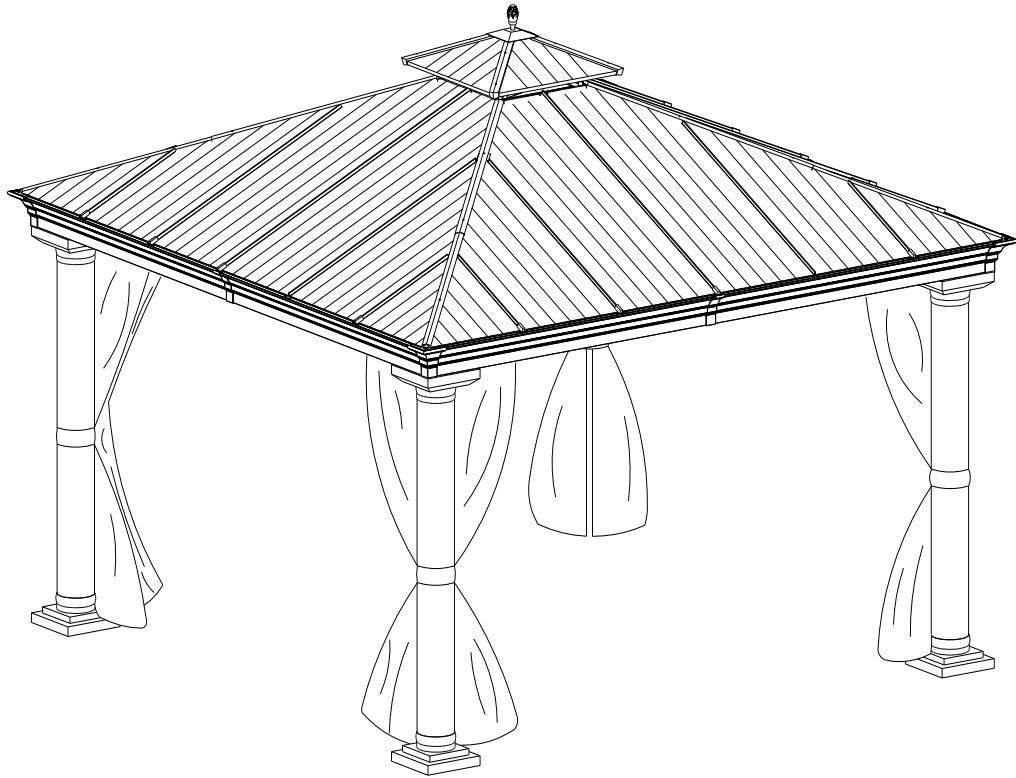


Fig.1: Pull Netting and Curtain Rods (T4) out of the Curtain Middle Connector (T1).

Fig.2: Pull Netting and Curtain Rods (T4) out of the Curtain Left Connector (T2) and Curtain Right Connector (T3).

Fig.3: Assemble Netting or Curtain to Netting and Curtain Rods (T4). (2 Netting and Curtain Rods with 1 Curtain)

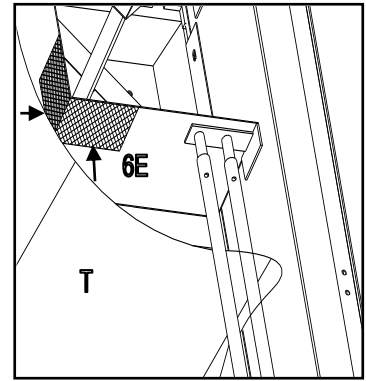
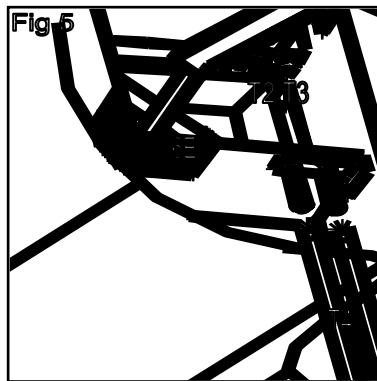
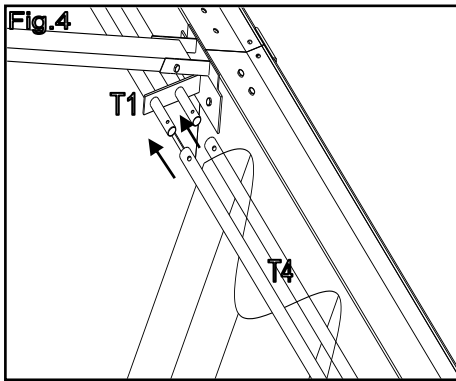


Fig.4: Insert round end of Netting and Curtain Rods (T4) to the Curtain Middle Connector (T1).  
(Curtain should hang on the inner side of the Netting and Curtain Rods, need to assembled the tube which has Curtain firstly.)

Fig.5: Insert round end of Netting and Curtain Rods (T4) to the Curtain Left Connector (T2) and Curtain Right Connector (T3). (Curtain should hang on the inner side of the Netting and Curtain Rods, need to assemble the tube which has Curtain firstly.) Then repeat Fig. 4 and Fig. 5 to assemble neighboring Netting and Curtain Rods. (On the corner area, need to hang the same curtain.)

Fig.6: Stick Netting or Curtain on Post Cover (6E).